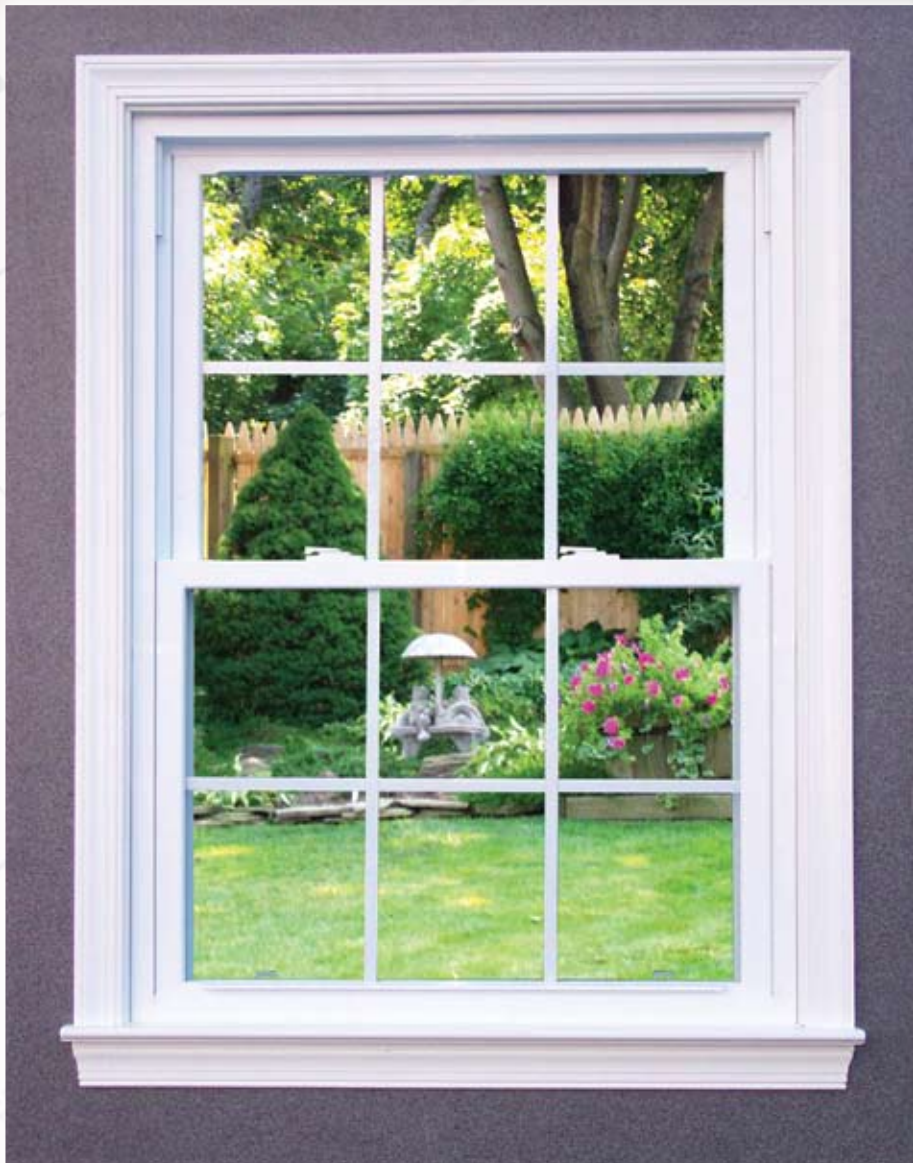


HORIZON

WINDOW SYSTEMS

BERICH



Energy Efficient and Maintenance Free

HORIZON

WINDOWS

B.F. Rich has been setting the standard for excellence in craftsmanship for windows and doors since 1957.

Our state-of-the-art facility is located in Newark, Delaware. B.F. Rich makes use of the latest advances in manufacturing and materials technology to create window and door systems that significantly exceed industry standards.

At B.F. Rich "Quality First" is much more than our company slogan. It's an operating philosophy that reaffirms our every day commitment to customer satisfaction.

When it comes to investing in your home, B.F. Rich custom-designed Horizon windows enhance its beauty, value and comfort. No one delivers more value for the price than B.F. Rich.



Twin Double-Hung

Horizon double-hung sashes tilt-in to allow safe, easy cleaning from the inside of the home. Half screens are standard and an optional full screen allows ventilation at both operating sashes.



Double-Hung with Colonial Internal Grids

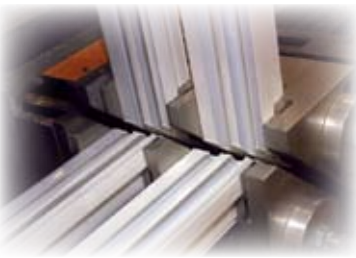
Horizon's two or three lite, low-profile horizontal sliding design provides maximum glass to vinyl ratio, offering a large viewing area. Horizon sliders are easy-to-operate and sashes are removable from inside the home to allow safe, easy cleaning.

An optional full screen allows ventilation at both operating sashes.



Horizontal Slider

Fusion Weld



Every sash and frame is constructed of fusion-welded extrusions for strength, durability and resistance to

air and water infiltration. Horizon window systems are constructed of *Lead-Free* PVC and will not crack, peel, warp or blister - that's the B.F. Rich guarantee. Horizon windows are designed and manufactured to be one of the strongest and most affordable products available.

Double-Hung / PW / Double-Hung



B.F. Rich has been recognized for having the "Most Innovative Plant" in *Window & Door's* Crystal Achievement Awards. This award recognizes unique innovations in product technology, manufacturing and marketing.

For maximum energy efficiency, ask your dealer about Low-E glass and Argon gas fill options.

Master Frame & Sash Cut-a-Way



Frame & Mull options for replacement or light commercial applications

Multi-Unit Mulling Systems



Standard Multi-Unit Mullion

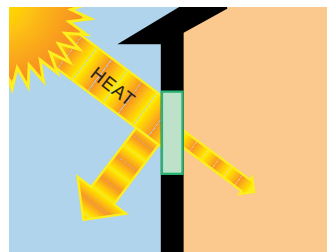


Structural Multi-Unit Mullion

Low-E & Argon Insulated Glass

Our performance tested optional Low-E Glass and Argon filled air space enhances the thermal efficiency of our windows. Argon filled air space also adds to the sound reduction properties of our warm edge insulated glass. B.F. Rich windows & doors with Low-E glass and Argon gas are warmer in the winter and cooler in the summer.

Year Round Comfort and UV Protection - Low-E glass reflects radiant heat and filters a high percentage of damaging ultra-violet rays.



Low-E reflects unwanted heat to the outside in the summer to keep your house cooler (left) and it reflects indoor radiant heat back inside in the winter to reduce heat loss (right).

Thermal test results available at www.BFRich.com or www.NFRC.org.

Your BFRich authorized dealer will assist you in designing the Horizon windows that best fit your home's particular style and specifications.

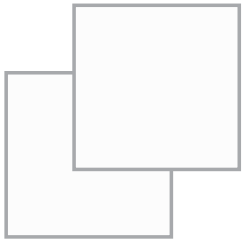
Design Options

NATURAL SELECTIONS COLOR PALETTE

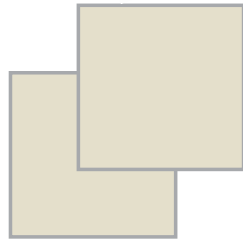
*Low maintenance colors
to compliment your home
by B.F. Rich*



B.F. Rich is an ENERGY STAR® Partner



**White Exterior
White Interior**
(Grilles A-B-C)



**Beige Exterior
Beige Interior**
(Grilles A-B-C)

*This color chart is for reference only and is not to be used for final color matching.
To view the true color, please request an actual material color sample.*

	MANUFACTURER STIPULATES CONFORMANCE TO	CODE: BFR	
	NFRC 100/200	RATING: H-R35	
		SERIES: HORIZON DH	
		MST: 3850	

	MANUFACTURER STIPULATES CONFORMANCE TO	CODE: BFR	
	NFRC 100/200	RATING: H-R20	
		SERIES: HORIZON HS	
		MST: 5030	

	MANUFACTURER STIPULATES CONFORMANCE TO	CODE: BFR	
	NFRC 100/200	RATING: F-R75	
		SERIES: HORIZON PICTURE	
		MST: 5454	

Second Party Tested & Third Party Certified



**A: Flat
5/8"**
Internal Grilles



**B: Contour
3/4" or 1"**
Internal Grilles



**C: V-Groove
3/8"**
Surface Grilles

Grilles are available in standard flat design, dimensional contour or V-Groove cut glass. Grilles are between the glass (GBG) for ease of cleaning and a smooth clear look. V-Groove grids and patterns are orientated on the interior glass surface.



Pattern A:
24" x 24" x 3/8"
V-Groove



Pattern B:
15" x 30" x 3/8"
V-Groove



Pattern C:
14" x 25" x 3/8"
V-Groove



Pattern D:
14" x 25" x 3/8"
V-Groove



Pattern E:
14" x 25" x 3/8"
V-Groove (Oval Size)



Thermal test results listed on sheet HORIZON ENERGY STAR® Compliance Guide or they are available at www.NFRC.org or www.BFRich.com.



Windows & Doors



Paperless On-Line
Registration at
www.BFRich.com